



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

651.0110

Job Sheet 210878



Part No: 651.0110

Job Qty: 3 pcs

Part Name: Gauge Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/20

Job Tracking No:

Due Date: 7/9/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 651.0100 REV.PE2 IPP REV:A 20.06.19 NEW ISSUE DD VERF:JFS

Ship Via:

AW139 Value

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	3 pcs	7/9/20		1.00 0.75	Doosan - 1		
						NLX 2500SY - 1		DAS
						SL-154 - 1		33 20/07/15
						SL-2500Y - 1		9-89
110	QC 2	3 pcs	7/9/20		0.00 0.00	QC 2 - 1		
						QC 2 - 12		
						QC 2 - 14		
						QC 2 - 17		
						QC 2 - 19		
						QC 2 - 2		
						QC 2 - 20		
						QC 2 - 22		
						QC 2 - 23		
						QC 2 - 25		
						QC 2 - 32		
						QC 2 - 33		DAS
						QC 2 - 35		33 20/07/15
						QC 2 - 39		9-89
						QC 2 - 4		
						QC 2 - 40		
						QC 2 - 44		
						QC 2 - 45		
						QC 2 - 48		
						QC 2 - 49		
						QC 2 - 50		
						QC 2 - 51		
						QC 2 - 52		
						QC 2 - 57		
						QC 2 - 62		
						QC 2 - 63		
						QC 2 - 8		



Container No: S288023



Part: 651.0110

Job No: 210878

Serial No/Batch: S288023

Revision: REV.PE2

Inspector:

Exp Date:

Instructions:

Date: 07/16/20

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

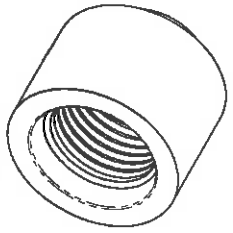
WIA/ PEIWA

					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
120	QC 8	3 pcs	7/9/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	Emk20/07/20
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
160	Packaging 3-1 - Stock - B4B	3 pcs	7/9/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	a
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

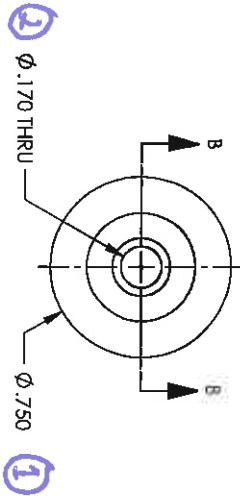
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 37 - B4B	
170	QC 21 - SA	3 pcs	7/9/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
Part Op 100 - 1-Machine as per folio F FOLIO REV: <u>N/A</u> DWG REV: <u>PF2</u> 2-Deburr Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 160 - Identify as per dwg & Stock 170 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M316R1.000	316 Round Bar 1.00	.2100 ft (.07 ea)	100-SL-154 - 1	<u>5099810</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-154 - 1	M316R1.000	0	61	0	
Part Specifications					
Specifications could not be found.					

Plex 6/25/20 8:48 AM Dart.Renwick.Jennifer

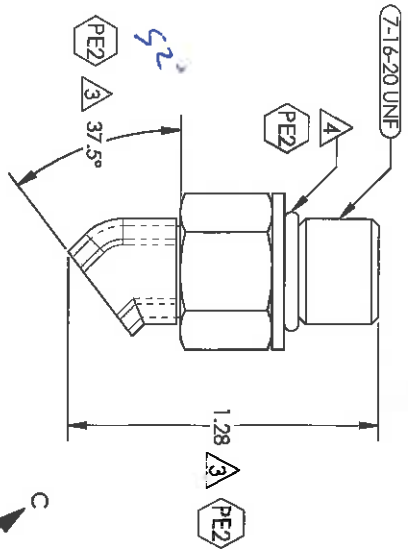
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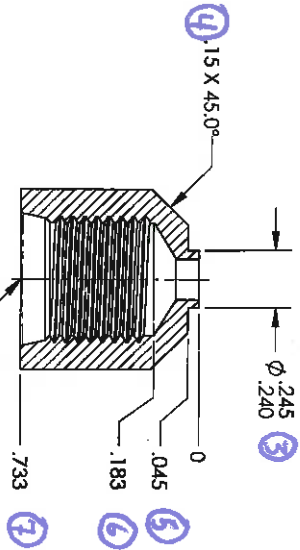
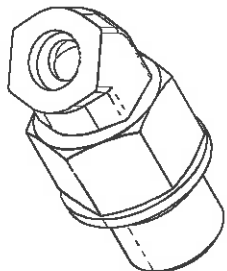
651.0110



1 $\phi .750$
2 $\phi .170$ THRU

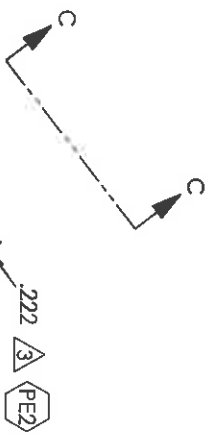


651.0111



SECTION B-B

PORT PER SAE J1926-5
UNLESS OTHERWISE SPECIFIED



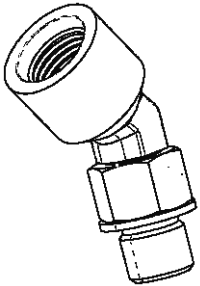
VIEW C-C

DART 3000 ENTERPRISE CT. SUITE A VISTA, CA 92081 (760) 726-5300 WWW.DART-ADAPTERS.COM	SHEET 2 OF 2
PART NAME ANGELED GAUGE ADAPTER PART NO. 651.0110 SCALE NONE	SHEET 2 OF 2

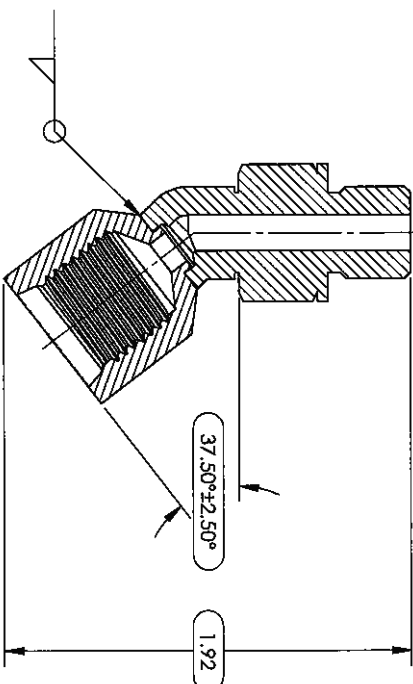
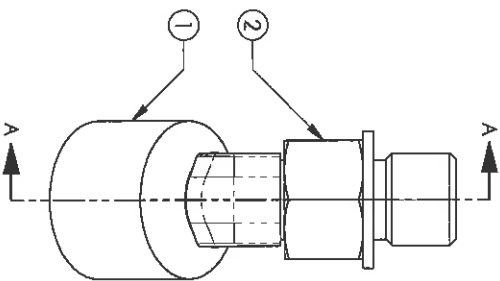
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NOTES:

- 1 MATERIAL: STAINLESS STEEL 316 IAW ASTM A276
- 2 MATERIAL: 601.3846 45 DEGREE ELBOW
- 3 FEATURE ADDED FROM 601.3846 45 DEGREE ELBOW SOURCE CONTROL DRAWING
- 4 DISCARD O-RING INCLUDED WITH 601.3846 45 DEGREE ELBOW DRAWING
- 5 WELDS IAW AWS-D17.1 CLASS C TIG WELD WITH ER308L OR ER316L FILLER ROD
- 6 DEBURR AND BREAK ALL SHARP EDGES
- 7 FINISH: IAW MPP-172 PASSIVATE IAW SECTION 6.1
8. IDENTIFY IAW MPP-120



651.0101



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 210878

REV	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	07/27/15	P. BRAY
2	INCORPORATED ECH 0055	07/27/15	P. BRAY
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6	INCORPORATED ECH 0060	06/11/15	P. BRAY
7	INCORPORATED ECH 0061	06/11/15	P. BRAY
8	INCORPORATED ECH 0062	06/11/15	P. BRAY

ZONE	REV	DESCRIPTION	DATE	APPROVED
A-1-1	1	NOTE 1: ADDED ASTM A276 STANDARD NOTE 3: ADDED ER308L FILLER ROD, NOTE 4: REMOVED ELECTROPOISH FINISH		
B-1-1	1	ADDED NOTES 6 AND 7		
D-2-1	1	MODIFIED WELDING SYMBOL LOCATION		
D-3-1	1	ADDED SECTION A-A		
D-4-1	1	MODIFIED SECTION A-A		
D-5-1	1	MODIFIED SECTION A-A		
D-6-1	1	MODIFIED SECTION A-A		
D-7-1	1	ADDED DIMENSION		
D-8-1	1	ADDED DIMENSION		
D-9-1	1	ADDED DIMENSION		
D-10-1	1	ADDED DIMENSION		
D-11-1	1	ADDED DIMENSION		
D-12-1	1	ADDED DIMENSION		
D-13-1	1	ADDED DIMENSION		
D-14-1	1	ADDED DIMENSION		
D-15-1	1	ADDED DIMENSION		
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D-100-1	1	ADDED DIMENSION		

REV	DESCRIPTION	DATE	APPROVED
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3000 ENTERPRISE CT., SUITE A	
AEROSPACE	
AMC LLC, AEROSPACE	
4000 DALLAS AVENUE	
DALLAS, TEXAS 75243	
TEL: 214-724-6300	
FAX: 214-724-6300	
E-MAIL: info@amc-aero.com	
WWW: www.amc-aero.com	
COUNTRY: USA	
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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering													
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Water Jet ☐ Supplier ☐ Quality ☐											
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (Q51042)													
Description Work Order Deviation				Disposition				Completed By											
Root Cause				FAULT CATEGORY															
												Pressure/Forced				Positioned Wrong			
												Bending				Outside Tolerance			
Manufacturing Process				Misaligned/off center				Drawing											
Equip/Tooling				BOM/Route				Finish											
Handling/Preservation				Broken/Damage/Defect				Part Lost/Missing											
Material				Incomplete/Unclear Instructions				Misread											
Product Improvement				Drill Holes															
Process Improvement				Fit/Function															
Human Factors				Other/Details:															

